



**BAR SERIES
OPERATION MANUAL**

BERSA.COM

NOTICE:

Bersa ask that you please take a moment and register the purchase of your firearm. Registration will assist in any warranty claims.

Register directly at:
(888) 634-5379 ext. 2002

or visit our Warranty/Registration page at:
www.bersa.com

NOTICE:

If you encounter any problems with your Bersa firearm,
please contact Bersa directly at:

(888) 634-5379 ext. 2002

or visit our Warranty / Registration page at:
www.bersa.com

Bersa

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Disclaimers



WARNING: Bersa is not to be held liable for any loss, damage, injury, or death occurring from the use of its firearms. Full responsibility falls on the owner when using any Bersa firearms.



WARNING: Misuse or carelessness with the firearm may result in serious injury or death to the user or those in near proximity. Bersa cannot and will not be held responsible for any injury and/or death sustained due to misuse or carelessness of the user.



WARNING: Bersa firearms are not to be used with any cartridges other than the designated size round for the current chamber and that meets industry standards. Do not fire any other ammunition in your firearm. Use only clean, dry, high quality commercially manufactured ammunition. Do not fire old, corroded, deformed, damaged, remanufactured, or handloaded ammunition. Neglecting to do so may result in serious injury and/or death.



NOTICE REGARDING THE USE OF SUB-SONIC AMMUNITION AND .300 BLACKOUT MODELS: Sub-sonic ammunition will not reliably create the pressure required to cycle the firearm. Subsonic ammunition typically requires that use of a suppressor to help generate the required pressure to cycle the firearm.

Bersa .300 Blackout firearms have been designed and tested to operate with supersonic ammunition of 150 grain or less. The current stock configuration of the firearm is not intended to operate with subsonic ammunition or ammunition with projectiles greater than 150 grain. You may experience cycling problem or bolt catch failure with ammunition over 150 grain.

Rules for Safe Operation

1. Always keep firearm pointing in a safe direction at all times.
2. Finger should always remain off the trigger until ready to fire.
3. Firearm should always be stored and transported unloaded.
4. Always assume all firearms are loaded until it can be safely and properly checked.
5. Always identify your target and any dangers or unsafe condition beyond it.
6. Always store firearms and ammunition in a locked and inaccessible location to children.

Safety Selector



The safety selector is located on the left-hand side of the lower receiver, above the grip. Identify the “safe” position, arrow pointing towards the barrel, and the “fire” position, arrow pointing straight up. Firearm should always remain in “safe” position until ready to fire. To disengage safety, push down on the lever until the arrow points to the “fire” position.

⚠ WARNING: Never remove the weapon from the “safe” position until you are on target and have determined that all conditions are safe for the shot.



Loading Magazine

Place the round horizontally into the magazine and push down firmly until the cartridge is held by the magazine, then push towards the rear of the magazine. Repeat until the magazine is at full capacity. Never overload the magazine or force the round. Overloading magazine could cause damage to the cartridges and pose a risk to the user.



Loading Rifle

Place the magazine at the entrance to the magazine well with the bullets facing forward. Push upwards firmly until the magazine is securely seated in the well.





Chambering Round

With Bolt Carrier Locked: Upon insertion of the magazine, release the bolt catch located above the magazine well so the bolt slides into place, chambering a round.

With Bolt Carrier Forward: Upon loading of magazine, grasp the charging handle and fully pull back. Once fully back, release the handle so the bolt slides into place, chambering a round.



Unloading Rifle

After the last round is fired, the bolt carrier will lock in the rear position, notifying the user that the firearm is empty. To remove the magazine, press the magazine release on the right-hand side of the receiver and pull out the magazine. To remove the currently chambered round or clear the chamber, pull back on the charging handle and engage the bolt catch. Hold the bolt catch and slowly release the charging handle until the bolt carrier is fully caught to hold it in the rear position.

Forward Assist

If the bolt carrier does not fully engage, a firm strike to the forward assist, located below the charging handle, may be needed to completely close the chamber.



Separation of Receivers

To separate the receivers, check to make sure the firearm is unloaded and then return the bolt carrier to the forward position. Remove the pin closest to the stock and lift, then remove the pivot pin at the front of the lower receiver.



Removal of Bolt Carrier and Charging Handle

After the receivers are separated, pull the charging handle back slightly and then easily slide the bolt carrier out the end. After removal of the carrier group, pull back completely on the charging handle, let it fall, and then remove it fully.



Cleaning Instructions

Cleaning Barrel

1. Using a patch, create a swab. Add solvent and pull the patch from breech to muzzle.
2. Pull a brush that corresponds to the size of the barrel from breech to muzzle to loosen build-up within.
3. Repeat step 1 with a clean, dry patch to remove loosened build-up.
4. Repeat until clean.

Cleaning Upper Receiver and Components

Wipe all areas down with lightly oiled rag. Use a brush to clear any build up in the area. Wipe bolt carrier with oiled rag. Place oil on the firing pin to maintain lubrication.

Cleaning Lower Receiver

Use rag to remove residue from inside. Lightly apply oil to trigger and hammer springs for lubrication. Wipe out magazine well with rag.

Bersa Firearm Guarantee

All Bersa brand firearms have a 100% guarantee against manufacturer's defects.

Bersa is committed to painstaking efforts to provide and maintain unsurpassed quality standards in all Bersa products. We stand behind our products 100%. Complete firearms, complete upper halves, and complete lower halves carry a limited one-year guarantee against failure of factory parts and labor.

Limited Guarantee

Bersa guarantees to the initial retail purchaser, for one year, that Bersa complete firearms, complete upper halves, and complete lower halves, used under normal conditions will be free of defects in parts, material and workmanship which affect satisfactory operation. This guarantee is limited to the repair or replacement of the part or parts which are returned to Bersa and which are determined by Bersa to be defective. The following items are excluded from this guarantee:

- A. Normal wear of protective finishes of all metal or plastic parts.
- B. Damage or malfunction resulting from accident, negligence, misuse or unauthorized repair or alteration.
- C. Damage from use of other than factory ammunition or steelcased ammunition.

Notice of Disclaimer of Liability

Bersa will not be responsible for the results of careless handling, misuse, unauthorized repairs and adjustments, corrosion, neglect, and unreasonable or unsafe use. Bersa assumes no responsibility for damage and/or injury caused in whole or in part by hand loaded, reloaded, steelcased or defective ammunition. Under no circumstances shall Bersa be responsible for incidental or consequential damages with respect to economic loss or injury to property arising out of use of handloaded, reloaded, steelcased or defective ammunition, as well as negligence, unsafe handling or unauthorized modifications to the firearm. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations regarding them may not apply to you.



WARNING!

If a firearm is carelessly or improperly handled, unintentional discharge could result and could cause injury, death or damage to property. Do not use steel cased ammunition, hand loads, reloads or remanufactured ammunition in your Bersa product. Use of this ammunition is dangerous and by using it you assume all risks associated with its use. The use of steel cased ammunition, hand loads, reloads or remanufactured ammunition will void the Bersa Guarantee.



IMPORTANT!

Before your Bersa complete firearms, complete upper halves, and complete lower halves left the factory, they were tested, carefully inspected and packaged. Bersa cannot control product handling after it leaves the factory. Therefore, please examine the product carefully at the time of purchase to insure that it is unloaded and undamaged.

Firearm Log			
Manufacturer	Model	Serial Number	Date Acquired



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